

# BOELUBE 70106 (100F)

Colorless Liquid  
High Performance MQL Lubricant

**BOELUBE®**



A BOEING DEVELOPED LUBRICANT



BOELUBE® 70106 Liquid is dermal non-irritant, biodegradable lubricant manufactured from personal care ingredients for minimum quantity lubrication (MQL) application.

**TYPICAL PROPERTIES** ■■■■

- Liquid
- Colorless
- Viscosity: 30 cSt @ 40C
- Insoluble in water
  
- **PRODUCT BENEFITS** ■■■■
- High lubricity
- Minimal lubricant usage reduces worker exposure
- High oxidative stability enables long shelf life

**Applications**

Drilling



Tapping  
Reaming



Forming



Milling



And many more...

**CONTAINERS** ■■■■



70106-L  
(4 oz - 118 ml)



70106-04  
(1 gal - 3.8 l)



70106-05  
(5 gal - 18.9 l)

**MATERIALS** ■■■■

- |            |               |          |                   |
|------------|---------------|----------|-------------------|
| ✓ Alloy    | ✓ Aluminum    | ✓ CFRP   | ✓ Composite       |
| ✓ Copper   | ✓ Glass fiber | ✓ Kevlar | ✓ Stainless steel |
| ✓ Titanium | ✓ Wood        |          |                   |

**Certifications**

**BOEING**  
BAC Process Specification  
5008 • 5054 • 5063 • 5492 • 5540 •  
5578 • 5657 • 5768

**AIRBUS**  
A2MS 569-001 Rev B  
Lubricants/Coolants

**ABOUT BOELUBE PRODUCTS** ■■■■



- Non-petroleum
- Non-sulfur
- Non-phosphorus
- Non-silicone
- Non-paraffin wax
- Non-halogen
- Non-corrosive
- Contain no water
- Used in aerospace and other manufacturing industries



**The Orelube Corporation**

Specialty Industrial Lubricants Since 1958

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