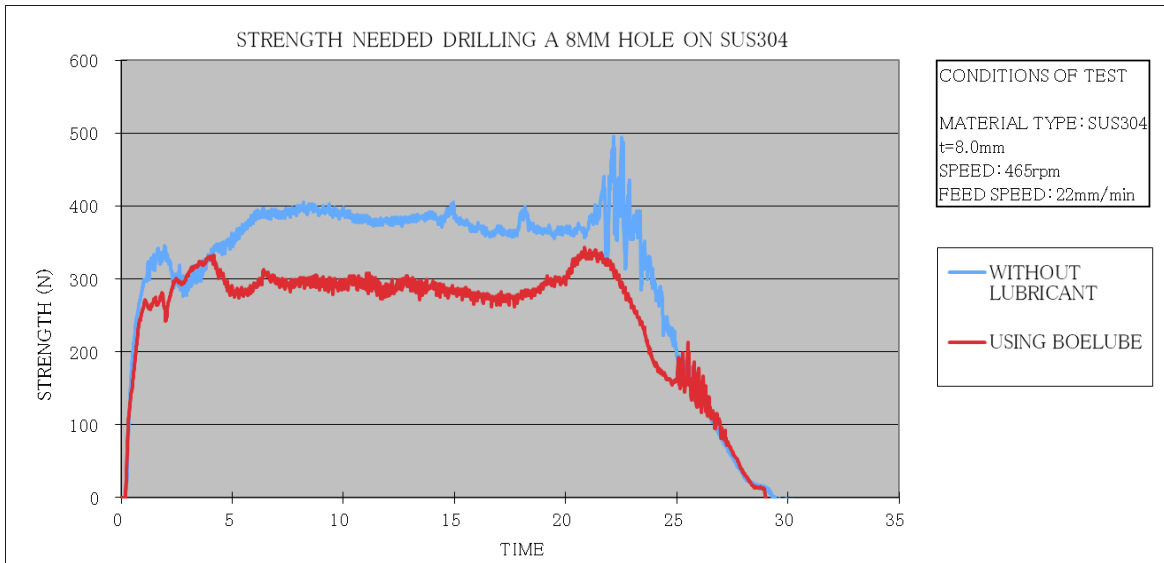


Drilling test using Boelube®



Test provided by Bictool Japan Co., Ltd.

Test Conditions:

Material: Stainless Steel SUS304
Thickness: 6mm
Pneumatic drill speed: 1,200 rpm

Test Results:

Between 26% and 39% faster using Boelube lubricant.
Reduction in force of between 50 and 100N to drill hole with same speed.