

# BOELUBE 70302

Soft Blue Paste  
High Performance MQL Lubricant

**BOELUBE®**



A BOEING DEVELOPED LUBRICANT



BOELUBE 70302 Paste is dermal non-irritant, biodegradable lubricant manufactured from personal care ingredients for minimum quantity lubrication (MQL) application.

**TYPICAL PROPERTIES** ■■■■

- Soft Paste
- Blue
- Melt Range: 90-110F (32-43C)
- Insoluble in water

**PRODUCT BENEFITS** ■■■■

- High lubricity
- Minimal lubricant usage reduces worker exposure
- High oxidative stability enables long shelf life

## Applications

Drilling



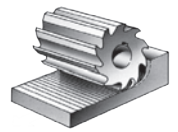
Tapping  
Reaming



Forming



Milling



And many more...

## CONTAINERS



70302-02  
(2 oz - 57 g)



70302-L  
(4 oz - 113 g)



70302-12  
(12 oz - 340 g)



70302-05  
(35 lb - 16 kg)

## MATERIALS

- |            |               |          |                   |
|------------|---------------|----------|-------------------|
| ✓ Alloy    | ✓ Aluminum    | ✓ CFRP   | ✓ Composite       |
| ✓ Copper   | ✓ Glass fiber | ✓ Kevlar | ✓ Stainless steel |
| ✓ Titanium | ✓ Wood        |          |                   |

## Certifications

**BOEING**

BAC Process Specification  
5008 • 5054 • 5063 • 5540 • 5578

**AIRBUS**

A2MS 569-001 Rev B  
Lubricants/Coolants

## ABOUT BOELUBE PRODUCTS



- Non-petroleum
- Non-sulfur
- Non-phosphorus
- Non-silicone
- Non-paraffin wax
- Non-halogen
- Non-corrosive
- Contain no water
- Used in aerospace and other manufacturing industries



**The Orelube Corporation**

Specialty Industrial Lubricants Since 1958

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